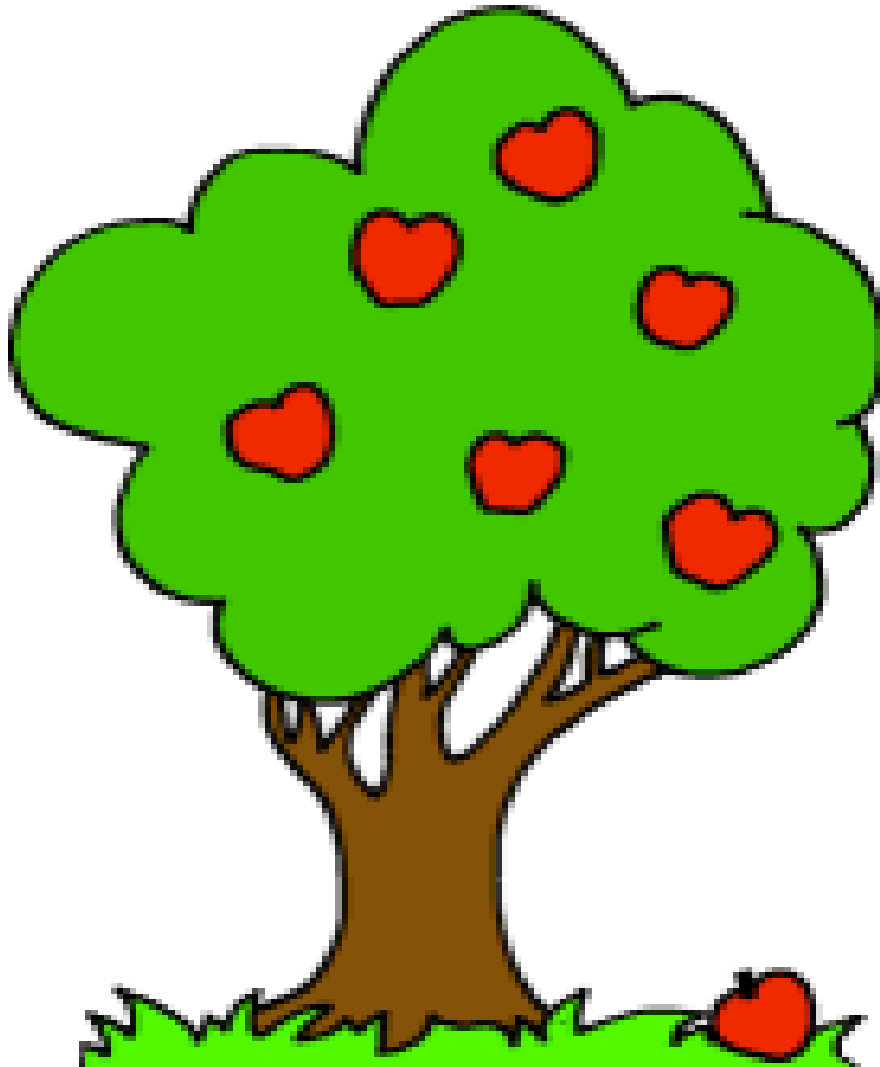
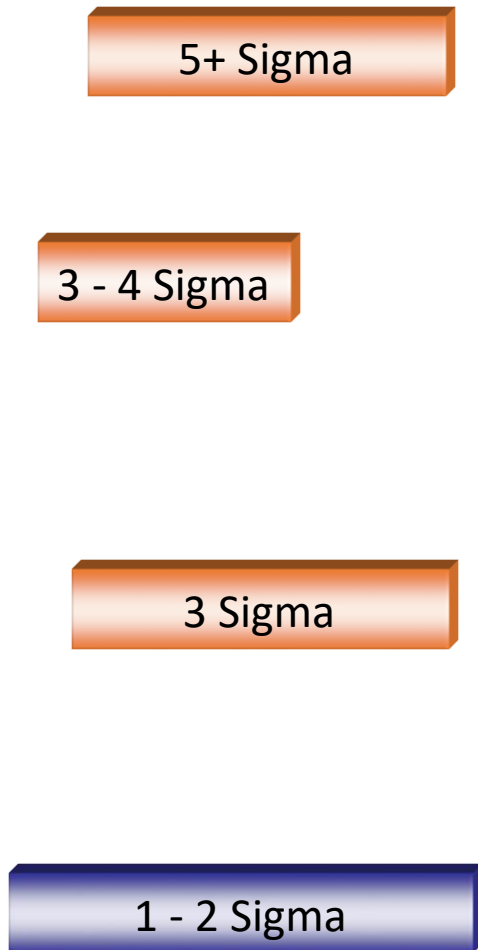


Goal → highest level of process performance possible.



Sweet Fruit
Design for Six Sigma

Bulk of Fruit
Process Characterization
and Optimization

Low Hanging Fruit
Basic Tools of Problem Solving

Ground Fruit
Simplify and Standardize